

PARA LIGHT ELECTRONICS CO., LTD.

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PART NO.:L-C295LGJYCT

REV: <u>A / 0</u>

CUSTOMER'S APPROVAL:

DCC:

DRAWING NO.: DS-76-21-001G

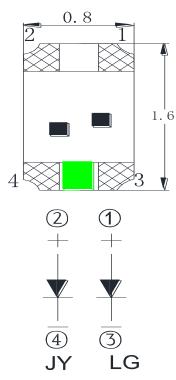
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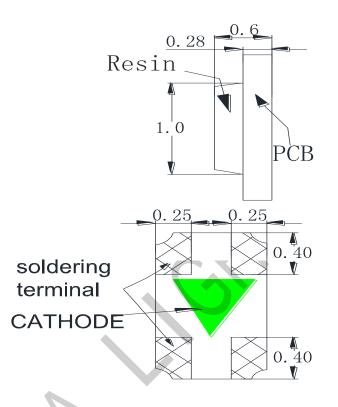


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• PACKAGE OUTLINE DIMENSIONS





Note:

1. All dimensions are in millimeters.

2. Tolerance is \pm 0.1mm (.004") unless otherwise noted

• Features

- * Dual color, top view, wide view angle Chip LED.
- * Package in 8mm tape on 7" diameter reels.
- * Compatible with automatic Pick & Place equipment.
- * Compatible with Reflow soldering and Wave soldering processes.
- * EIA STD package.
- * I.C. compatible.
- * Pb free product.
- * Moisture sensitivity level: 3

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• Chip Materials

chip	Light Color	Dice Material	Lens Color
JY	Super yellow	AlInGap	Water Clear
LG	Super Green	InGaN	Water Clear

• Absolute Maximum Ratings (Ta= 25° C)

Symbol	Parameter	Ratir	Unit		
Symbol	r ai ameter	JY LG		Unit	
PD	Power Dissipation	75	100	mW	
IPF	Peak Forward Current	80	100	mA	
	(1/10 Duty Cycle, 0.1ms Pulse Width)	80			
IF	Continuous Forward Current	25	25	mA	
VR	Reverse Voltage	5	5	V	
Topr	Operating Temperature Range	-40 ~ -	+85	°C	
Tstg	Storage Temperature Range	-40 ~ +85		°C	

• Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	JY	LG	Unit	Test Condition	
I uminous Intonsity	Min.	Min. IV	50	280	mad	IF=20mA
Luminous Intensity	Тур.	1 V	80	450	mcd	
Viewing Angle	Тур.	$2 \theta 1/2$	130		deg	Note 2
Peak Wavelength	Тур.	λp	590	523	nm	Measurement @Peak
Dominant Wavelength	Тур.	λd	588	525	nm	IF=20mA
Spectral Line Half-Width	Тур.	Δλ	20	15	nm	
Formul Voltage	Тур.	VF	1.8	2.5	v	IF =20mA
Forward Voltage	Max.		2.0	3.0	V	
Reverse Current	Max.	IR	10	50	μA	VR = 5V

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• Bin Code List

Luminous Intensity (IV), Unit: mcd@20mA					
JY			LG		
Bin Code	Min	Max	Bin Code	Min	Max
L	50	70	R	280	450
М	70	100	S	450	650
Ν	100	150	Т	650	900

Tolerance of each bin are $\pm 15\%$

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Notes:

- 1. Luminous intensity is measured with a light sensor and filter combination that proximities the CIE eye-response curve.
- 2. θ 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength λ d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
- 4. Caution in ESD:

Static Electricity and surge damages the LED. It is recommended use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

Typical Electro-Optical Characteristics Curves

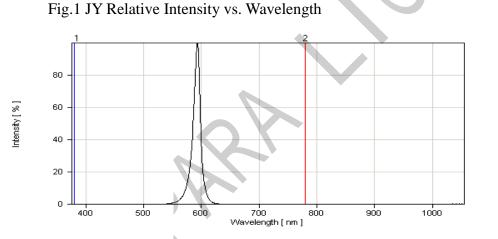
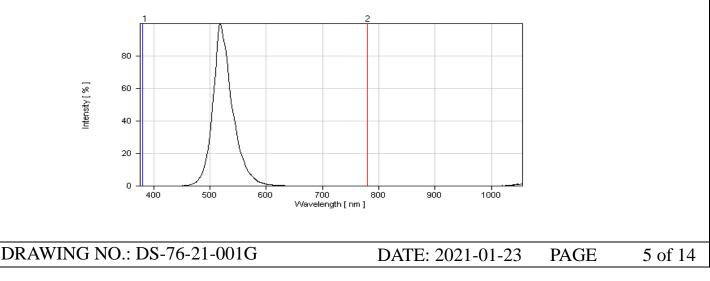


Fig.1 LG Relative Intensity vs. Wavelength



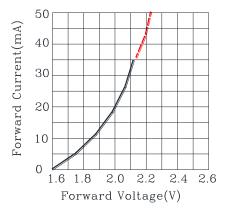


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• JY Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)





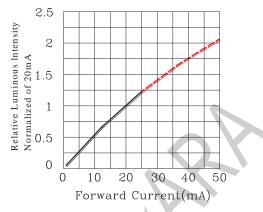
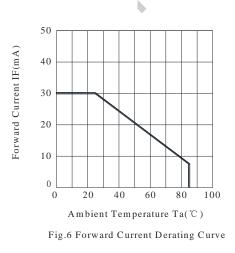
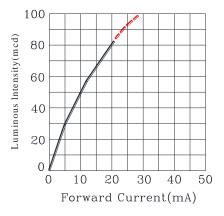


Fig.4 Relative Luminous Intensity vs.Forward Current







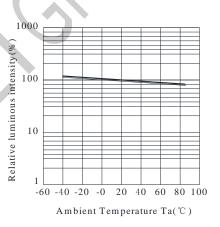


Fig.5 Luminous Intensity vs.Ambient Temperature

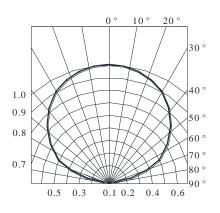


Fig.7 Relative Intensity vs.Angle

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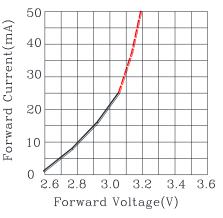


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• LG Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)





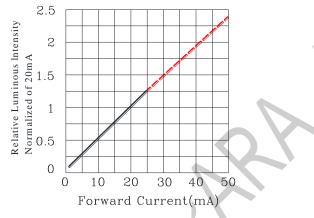
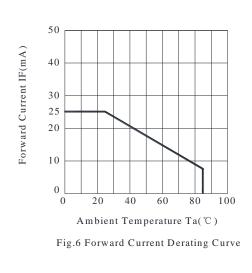
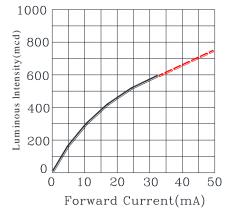


Fig.4 Relative Luminous Intensity vs.Forward Current







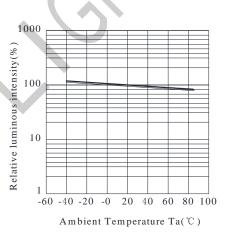
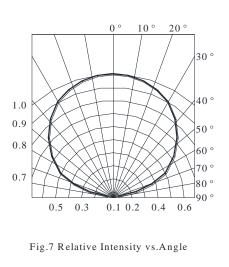


Fig.5 Luminous Intensity vs.Ambient Temperature



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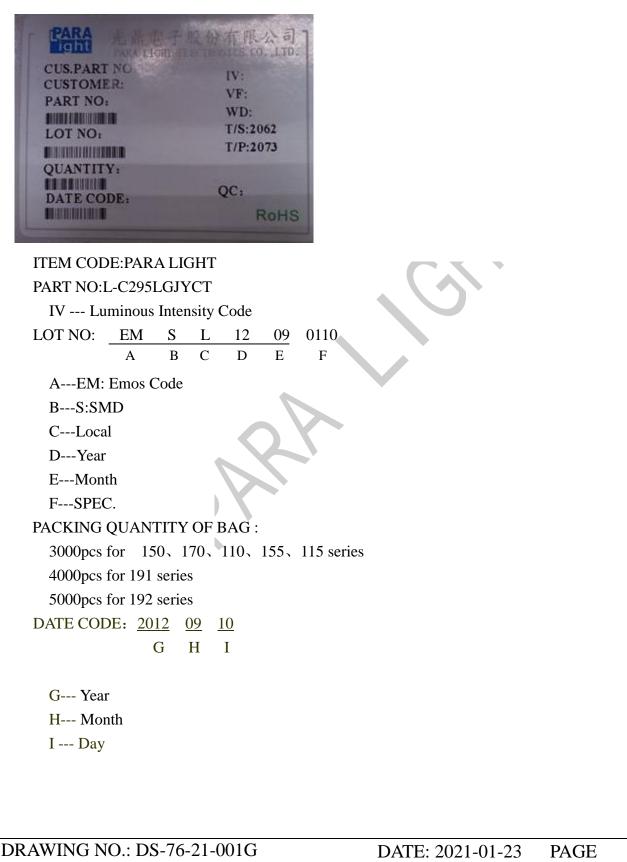


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• Label Explanation

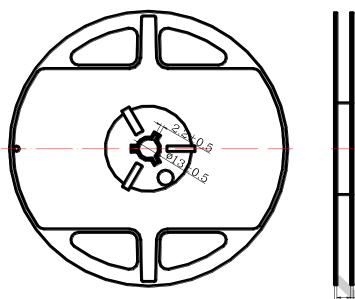


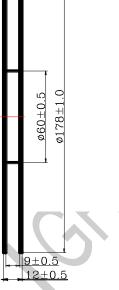


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• Reel Dimensions





Notes:

- 1. Taping Quantity: 4000pcs
- 2. The tolerances unless mentioned is ± 0.1 mm, Angle $\pm 0.5^{\circ}$, Unit: mm.



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Package Dimensions Of Tape And Reel 4.00±0.1 (.157±.004) 0.25±0.03 $(.010 \pm .001)$ 1.55±0.05 2.00±0.05 (.079±.002) 4.00±0.1 (.157±.004) ± 690 (.061±.002) 3.50±0.05 (.138±.002) CATHODE 8.00+0.30 (0.315+.01) -.00 40.50(.020)TVE 512 512 0.70±0.05 (228±.002) User Feed Direction Notes: All dimensions are in millimeters. DRAWING NO.: DS-76-21-001G DATE: 2021-01-23 PAGE 10 of 14



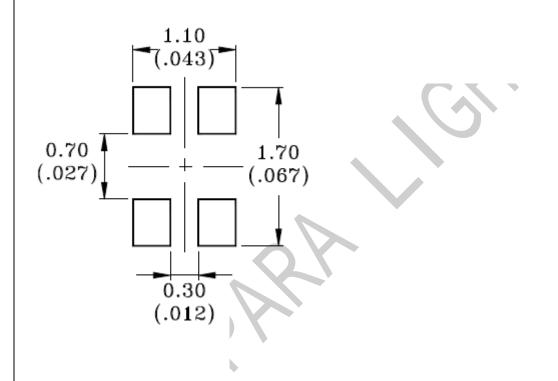
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• Cleaning

- * If cleaning is required, use the following solutions for less than 1 minute and less than 40° C.
- * Appropriate chemicals: Ethyl alcohol and isopropyl alcohol.
- Effect of ultrasonic cleaning on the LED resin body differs depending on such factors as the oscillator output, size of PCB and LED mounting method. The use of ultrasonic cleaning should be enforced at proper output after confirming there is no problem.

Suggest Soldering Pad Dimensions



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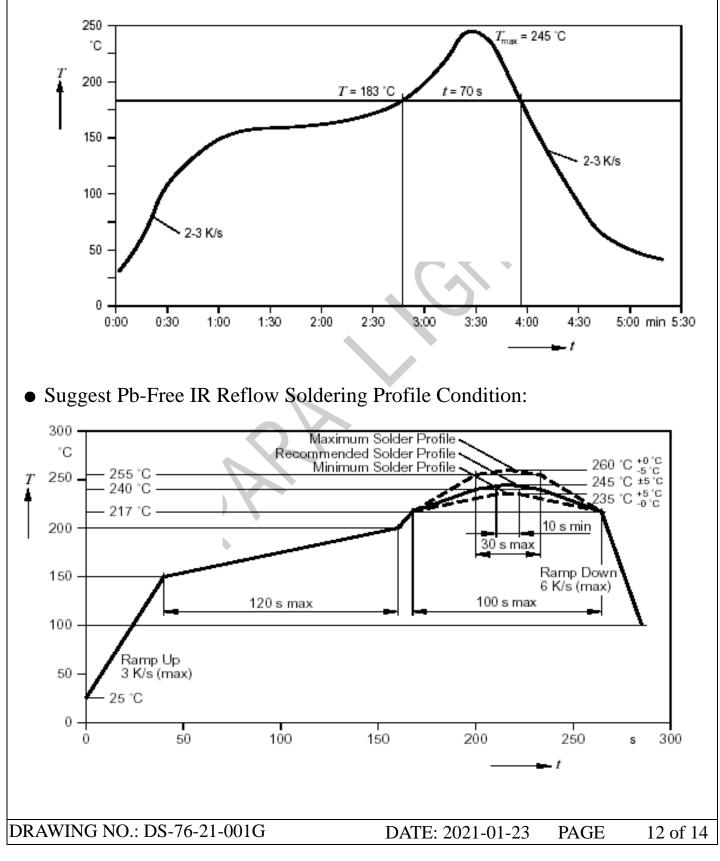
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• Suggest Sn/Pb IR Reflow Soldering Profile Condition:





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• CAUTIONS

1. Application Limitation:

The LED's described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household application). Consult PARA's sales in advance for information on application in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LED's may directly jeopardize life or health (such as airplanes, automobiles, traffic control equipment, life support system and safety devices).

2.Storage:

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60 ± 5 °C for 24 hours.

3.Soldering

Do not apply any stress to the lead frame during soldering while the LED is at high temperature. Recommended soldering condition.

Reflow Soldering:

Pre-heat 120~150 °C, 120sec. MAX., Peak temperature : 240 °C Max. Soldering time: 10 sec Max. Soldering Iron: (Not recommended)

Temperature 300 °C Max., Soldering time : 3 sec. Max.(one time only), power dissipation of iron : 20W Max. use SN60 solder of solder with silver content and don't to touch LED lens when soldering. Wave soldering:

Pre-heat 100 $^{\circ}$ Max, Pre-heat time 60 sec. Max, Solder wave 260 $^{\circ}$ Max, Soldering time 5 sec. Max. preformed consecutively cooling process is required between 1st and 2nd soldering processes.



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4. Lead-Free Soldering

For Reflow Soldering:

- 1 Pre-Heat Temp:150-180°C,120sec.Max.
- 2 Soldering Temp: Temperature Of Soldering Pot Over 230°C,40sec.Max.
- 3 $\$ Peak Temperature:260 $^\circ\!\mathrm{C}\,$, 5sec.
- 4 Reflow Repetition:2 Times Max.
- 5 × Suggest Solder Paste Formula 93.3 Sn/3.1 Ag/3.1 Bi /0.5 Cu

For Soldering Iron (Not Recommended):

- $1 \cdot$ Iron Tip Temp:350°C Max.
- 2 Soldering Iron:30w Max.
- 3 Soldering Time: 3 Sec. Max. One Time.

For Dip Soldering:

- 1 Pre-Heat Temp:150°C Max. 120 Sec. Max.
- $2 \cdot Bath Temp: 265 ^{\circ}C Max.$
- 3 Dip Time:5 Sec. Max.
- 5. Drive Method

Circuit model A Circuit model B

(A)Recommended circuit.

(B)The difference of brightness between LED's could be found due to the Vf-If characteristics of LED.